

6A Uninsulated stainless steel when painting is required Aluminium when painting is required

| System no. | Surface preparation | Coating system | DFT μm |
|------------|---|--------------------|-------------------|
| 6A-1 | Sweep blasting with non-metallic abrasive | Penguard Primer | 50 |
| | | Penguard Universal | 100 |
| | | Jotaproof Topcoat* | <u>75</u> |
| | | | 225 |
| 6A-2 | Sweep blasting with non-metallic abrasive | Penguard Primer | 50 |
| | | Penguard Universal | 100 |
| | | Hardtop AX* | <u>50</u> |
| | | | 200 |

*) If polysiloxane is required, use Hardtop Optima

6B Galvanised steel or insulated stainless steel piping and vessels at temperatures < 120°C

| System no. | Surface preparation | Coating system | DFT μm |
|------------|---|--------------------|-------------------|
| 6B-1 | Sweep blasting with non-metallic abrasive | Penguard Primer | 50 |
| | | Penguard Universal | 100 |
| | | Hardtop AX* | <u>50</u> |
| | | | 200 |

*) If polysiloxane is required, use Hardtop Optima

6C Stainless steel < 150°C

| System no. | Surface preparation | Coating system | DFT μm |
|------------|---|----------------|-------------------|
| 6C-1 | Sweep blasting with non-metallic abrasive | Epoxy HR | 125 |
| | | Epoxy HR | <u>125</u> |
| | | | 250 |