

<b>6A Uninsulated stainless steel when painting is required Aluminium when painting is required</b>			
<b>System no.</b>	<b>Surface preparation</b>	<b>Coating system</b>	<b>DFT <math>\mu\text{m}</math></b>
6A-1	Sweep blasting with non-metallic abrasive	Penguard Primer Penguard Universal Jotaproof Topcoat*	50 100 <u>75</u> <b>225</b>
6A-2	Sweep blasting with non-metallic abrasive	Penguard Primer Penguard Universal Hardtop AX*	50 100 <u>50</u> <b>200</b>
*) If polysiloxane is required, use Hardtop Optima			
<b>6B Galvanised steel or insulated stainless steel piping and vessels at temperatures &lt; 120°C</b>			
<b>System no.</b>	<b>Surface preparation</b>	<b>Coating system</b>	<b>DFT <math>\mu\text{m}</math></b>
6B-1	Sweep blasting with non-metallic abrasive	Penguard Primer Penguard Universal Hardtop AX*	50 100 <u>50</u> <b>200</b>
*) If polysiloxane is required, use Hardtop Optima			
<b>6C Stainless steel &lt; 150°C</b>			
<b>System no.</b>	<b>Surface preparation</b>	<b>Coating system</b>	<b>DFT <math>\mu\text{m}</math></b>
6C-1	Sweep blasting with non-metallic abrasive	Epoxy HR Epoxy HR	125 <u>125</u> <b>250</b>